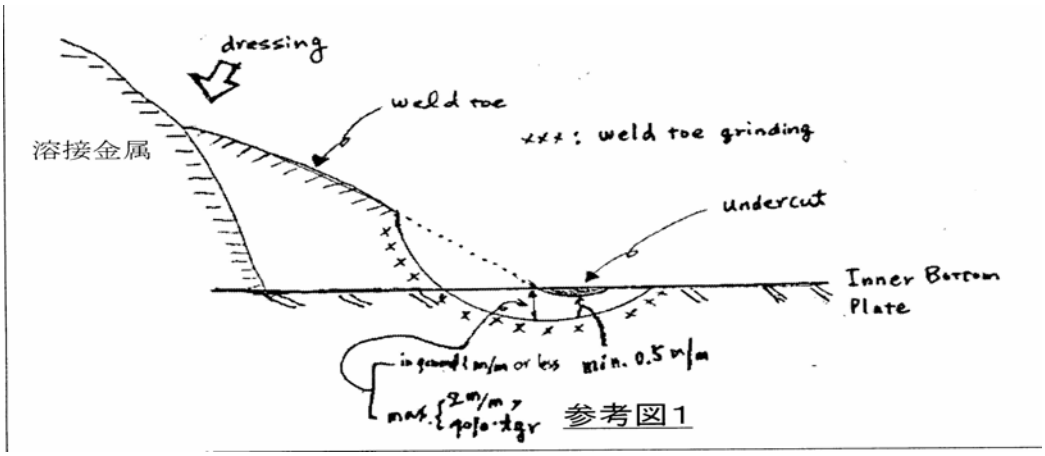
KC#155

Weld connection between the hopper plate and inner bottom